

Work Order ID 123757

August-20-14 10:56:32 AM

123757

Page 2

Item ID: D2182B035

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Cushion

Start Date: 8/20/14

Start Qty: 50.00

50

Cust Item ID:

Required Date: 8/20/14

Req'd Qty: 50.00

50

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

14/10/10

mf
14-10-10

Picklist Print

August-20-14 10:56:35 AM

Page 1

Work Order ID: 123757

123757

Parent Item: D2182B035

D2182B035

Parent Item Name: Cushion

Start Date: 8/20/14

Required Date: 8/20/14

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B99.03.02Reformat DM
as per revC DD verf:EC

IPP Rev:C 10.11.02

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2182B		Manufactured	No			100	f	331.5600	0.2916	15			
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D2182B

Seal(\$Per Foot)

OCT 09 2014

DAS

06

9-89

Location

Loc Qty

Loc Code

ST411

331.56

101827

1

108914

2.71

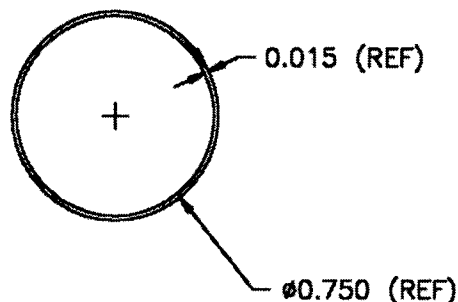
115189

327.85

15 feet

RELEASED
97/05/16 DS

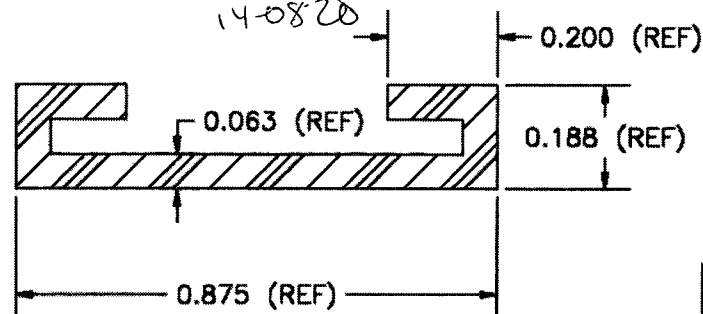
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 123957 MJS



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	REV. C SHEET 1 OF 1	
DATE Jan. 6, 1995		TITLE RUBBER CUSHION	
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	